



| Drawing | What it is | What it does | Address |
|---------|------------------------------|----------------------------|---------|
| A | Switch | Start all | I:2/0 |
| B | Switch | Emergency off 1 | I:2/1 |
| C | Switch | Emergency off 2 | I:2/2 |
| D | Switch | Emergency off 3 | I:2/3 |
| E | Photoresistor 1 (sensor) | momentary stop conveyor | I:2/4 |
| F | Photoresistor 2 (sensor) | momentary stop conveyor | I:2/5 |
| G | Weight sensor (limit Switch) | Weight sensor to light | I:2/6 |
| H | Weight sensor (limit Switch) | Weight sensor correct | I:2/7 |
| I | Weight sensor (limit Switch) | Weight sensor to heavy | I:2/8 |
| J | Conveyor motor | Powers conveyor | O:3/0 |
| K | Light for photo resistor | light for Photo resistor 1 | O:3/1 |
| L | Light for photo resistor | light for Photo resistor 2 | O:3/2 |
| M | Motor for reject wiper | Motor for reject wiper | O:3/3 |
| N | Motor for pass wiper | Motor for pass wiper | O:3/4 |

